

BUCK SCROLL CHUCK CROSS REFERENCE AT STYLE

AT+/ATSC

Old part number	New part number	Description
A0100176977 3AT+4	B8043S	3ATSC04S 3-JAW 4" SCROLL CHUCK W/INSIDE AND OUTSIDE GRIP SOLID JAWS
A0100211977 6AT+4	B8046S	6ATSC04S 6-JAW 4" SCROLL CHUCK W/INSIDE AND OUTSIDE GRIP SOLID JAWS
A0100177977 3AT+5	B8053S	3ATSC05S 3-JAW 5" SCROLL CHUCK W/INSIDE AND OUTSIDE GRIP SOLID JAWS
A0100212977 6AT+5	B8056S	6ATSC05S 6-JAW 5" SCROLL CHUCK W/INSIDE AND OUTSIDE GRIP SOLID JAWS
A0100178977 3AT+6	B8063S	3ATSC06S 3-JAW 6" SCROLL CHUCK W/INSIDE AND OUTSIDE GRIP SOLID JAWS
A0100213977 6AT+6	B8066S	6ATSC06S 6-JAW 6" SCROLL CHUCK W/INSIDE AND OUTSIDE GRIP SOLID JAWS
A0100178978 3AT+6R	B8063	3ATSC06 3-JAW 6" SCROLL CHUCK W/MASTER AND HARD TOP REV. JAWS
A0100213978 6AT+6R	B8066	6ATSC06 6-JAW 6" SCROLL CHUCK W/MASTER AND HARD TOP REV. JAWS
A0100179977 3AT+8	B8083S	3ATSC08S 3-JAW 8" SCROLL CHUCK W/INSIDE AND OUTSIDE GRIP SOLID JAWS
A0100214977 6AT+8	B8086S	6ATSC08S 6-JAW 8" SCROLL CHUCK W/INSIDE AND OUTSIDE GRIP SOLID JAWS
A0100179978 3AT+8R	B8083	3ATSC08 3-JAW 8" SCROLL CHUCK W/MASTER AND TOP REV. JAWS
A0100214978 6AT+8R	B8086	6ATSC08 6-JAW 8" SCROLL CHUCK W/MASTER AND TOP REV. JAWS
A0100180977 3AT+10	B8103S	3ATSC10S 3-JAW 10" SCROLL CHUCK W/INSIDE AND OUTSIDE GRIP SOLID JAWS
A0100215977 6AT+10	B8106S	6ATSC10S 6-JAW 10" SCROLL CHUCK W/INSIDE AND OUTSIDE GRIP SOLID JAWS
A0100180978 3AT+10R	B8103	3ATSC10 3-JAW 10" SCROLL CHUCK W/MASTER AND TOP REV. JAWS
A0100215978 6AT+10R	B8106	6ATSC10 6-JAW 10" SCROLL CHUCK W/MASTER AND TOP REV. JAWS
A0100181977 3AT+12	B8123S	3ATSC12S 3-JAW 12" SCROLL CHUCK W/INSIDE AND OUTSIDE GRIP JAWS
A0100216977 6AT+12	B8126S	6ATSC12S 6-JAW 12" SCROLL CHUCK W/INSIDE AND OUTSIDE GRIP JAWS
A0100181978 3AT+12R	B8123	3ATSC12 3-JAW 12" SCROLL CHUCK W/MASTER AND TOP REV. JAWS
A0100216978 6AT+12R	B8126	6ATSC12 6-JAW 12" SCROLL CHUCK W/MASTER AND TOP REV. JAWS
A0100182978 3AT+15R	B8153	3ATSC15 3-JAW 15" SCROLL CHUCK W/MASTER AND TOP REV. JAWS
A0100217978 6AT+15R	B8156	6ATSC15 6-JAW 15" SCROLL CHUCK W/MASTER AND TOP REV. JAWS

- All jaws solid and two-piece are interchangeable between AT+ and ATSC. Jaws are interchangeable with the BVC Two-piece style chucks in models 8" thru 12"
- At+ mounting plates are interchangeable with ATSC only
- ATSC has 2 pinions in lieu of 1 pinion
- ATSC has thicker scroll plate (note: thickness in height of chuck body is greater on the ATSC than the AT+)
- AT+ and ATSC have different Scrolls and pinions
**Replacement parts and are not interchangeable

AT/BVC MASTER STYLE CHUCK

AT PART #	BVC PART #	DESCRIPTION
3AT6R	B5063R	3-JAW 6" BVC SCROLL CHUCK WITH MASTER AND TOP REVERSIBLE JAWS
6AT6R	B2066R	6-JAW 6" BVC SCROLL CHUCK WITH MASTER AND TOP REVERSIBLE JAWS
3AT8R	B2083R	3-JAW 8" BVC SCROLL CHUCK WITH MASTER AND TOP REVERSIBLE JAWS
6AT8R	B2086R	6-JAW 8" BVC SCROLL CHUCK WITH MASTER AND TOP REVERSIBLE JAWS
3AT10R	B2103R	3-JAW 10" BVC SCROLL CHUCK WITH MASTER AND TOP REVERSIBLE JAWS
6AT10R	B2106R	6-JAW 10" BVC SCROLL CHUCK WITH MASTER AND TOP REVERSIBLE JAWS
3AT12R	B2124R	3-JAW 12" BVC SCROLL CHUCK WITH MASTER AND TOP REVERSIBLE JAWS
6AT12R	B2127R	6-JAW 12" BVC SCROLL CHUCK WITH MASTER AND TOP REVERSIBLE JAWS

- The original AT Style chucks were cast bodies.
**please note that AT Style chucks manufacture red between 1997 thru 2001 would have steel bodies.
- All jaws solid and two-piece are interchangeable between AT, AT+ and ATSC. Jaws are interchangeable with the BVC Two-piece style chucks in models 8" thru 12
- At mounting plates are interchangeable with BVC Master/Top reversible chuck models only
- AT and BVC have different Scrolls and pinions
**Replacement parts and are not interchangeable
- Please note that the AT style chuck was a heavy duty chuck. The BVC is the direct replacement if customer is reluctant to change mounting plates.
- The BVC Chuck is a low cost alternative to the ATSC. This chuck has limitations. It is not intended for high speed or heavy production applications.

The BVC Solid jaw style chuck does not interchange with any other Buck Chuck product